

Digital colour overview. Please do not print. The provided colour information is not binding, colour reference for guidance purpose only.

AMANN  
GROUP

Colour card

# Serafil 8 10 15 20 30 40 60 80

Polyester continuous filament



## Index of colours

Colour	Stripe	Colour	Stripe	Colour	Stripe	Colour	Stripe	Colour	Stripe	Colour	Stripe
20	6	277	1	637	3	1102	7	1476	10	8038	4
36	5	279	3	638	3	1118	1	2000	1	8059	9
42	5	281	8	642	2	1130	1	2234	5	8060	9
55	4	287	8	663	7	1148	7	2328	1	8061	10
85	3	290	7	667	7	1167	2	2810	5	8063	5
91	7	311	5	698	5	1170	1	3000	1	8065	4
92	7	316	10	757	6	1182	9	3437	10	8073	8
97	3	318	10	760	6	1185	7	3525	8	8186	3
104	2	321	10	764	6	1209	1	3542	8	8189	3
105	2	324	10	770	8	1210	7	3548	9	8190	7
106	3	326	8	779	8	1222	8	3723	1	8235	5
109	3	340	10	788	3	1223	8	4000	10	8292	2
113	2	350	5	816	5	1224	9	5198	4	8324	7
114	7	359	6	821	5	1227	8	7292	2	8470	6
118	2	379	8	825	5	1228	9	7377	4	8478	5
123	2	380	8	827	5	1242	5	7432	4	8577	9
128	2	397	9	839	7	1254	5	7433	4	8606	3
156	3	399	9	842	7	1276	5	7463	5	8833	4
157	4	411	10	846	6	1282	10	7498	6	8834	4
160	4	412	10	850	10	1283	10	7766	2	8835	3
163	1	414	10	861	8	1288	2	7767	1	8837	7
166	3	415	10	869	3	1306	5	7768	9	8842	6
168	4	416	10	891	2	1314	6	7769	8	8843	7
172	1	425	6	899	1	1318	5	7770	9	8844	7
173	1	428	9	971	8	1348	2	7822	2	8845	5
175	8	449	2	975	9	1350	3	7823	4	8852	2
177	1	450	2	976	9	1358	10	7831	1	8861	10
182	7	465	8	1000	1	1361	10	7832	7	8893	9
185	1	466	7	1002	9	1380	9	7834	1	8904	4
186	9	475	9	1003	9	1382	9	7853	2	8929	9
196	1	478	4	1043	7	1394	6	7862	8	8964	2
239	6	485	6	1050	9	1397	6	7863	1	8973	6
244	6	501	2	1064	4	1411	3	7903	1	70029	5
261	1	504	2	1074	2	1417	3	7924	3	70088	2
262	1	554	6	1078	4	1426	10	7930	4	70114	4
264	9	565	8	1079	4	1427	10	7966	4	70115	10
265	8	575	4	1090	7	1428	10	7971	7	70118	6
267	8	578	4	1091	6	1429	3	7997	3	70188	6
269	8	579	4	1095	7	1452	5	8021	3	70240	3
271	5	600	3	1097	6	1456	8	8022	6	70268	6

# Serafil

Polyester continuous filament

- the outstanding product for shoes and accessories
- for closing and decorative seams
- subtle sheen
- special finishing process
- high seam strength
- best sewing performance with perfect stitch formation
- suitable for coarse decorative embroidery

Ticket no.	Tex no.	Article no.	Make-up	Spools per box	Plies	Needle size min (in Nm)	Needle size min (in No.)
8	350	0528	850 m FS	4	3	200	25
10	270	7059	300 m FS	5	3	180	24
		7201	1.000 m FS	4	3		
15	210	6285	450 m FS	5	3	150	23
20	135	2975	600 m FS	5	3	120	19
		5200	2.500 m FS	4	3		
30	90	2065	900 m FS	5	3	100	16
		2529	4.000 m FS	4	3		
40	70	2062	1.200 m FS	5	3	90	14
		4546	5.000 m FS	4	3		
60	45	3056	1.800 m FS	5	3	80	12
		6163	5.000 m FS	4	3		
80	30	3099	2.400 m FS	5	3	70	10
		7904	10.000 m FS	4	3		

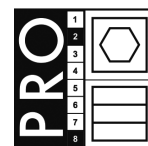
10 WRe	270	6133	300 m FS	5	3	180	24
15 WRe	210	6441	450 m FS	5	3	150	23
20 WRe	135	6137	600 m FS	5	3	120	19
30 WRe	90	6138	900 m FS	5	3	100	16
40 WRe	70	6139	1.200 m FS	5	3	90	14
60 WRe	45	6141	1.800 m FS	5	3	80	12
80 WRe	30	6142	2.400 m FS	5	3	70	10

Minimum order quantities may apply

WRe = eco-friendly & water-repellent



FS = 



The production of AMANN's sewing threads is subject to high quality standards. Since the conditions of use may differ, we recommend individual tests in order to examine the colour fastness under the given conditions. Liability for any consequential damage cannot be assumed. The colour information provided is a colour reference for guidance purpose only.

# Serafil RECYCLED

Polyester continuous filament 100% recycled

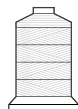
- AMANN's sustainable thread made from 100% recycled PET bottles
- pure sustainability combined with outstanding sewing performance
- high seam strength
- shiny appearance
- the ideal choice for manufacturing sustainable products

Ticket no.	Tex no.	Article no.	Make-up	Spools per box	Plies	Needle size min (in Nm)	Needle size min (in No.)
10	270	LRO3010	300 m FS	5	3	180	24
		LRO4010	1.000 m FS	4	3		
15	210	2001500	450 m FS	5	3	150	23
		2001501	1.500 m FS	4	3		
20	135	LRO3020	600 m FS	5	3	120	19
		LRO4020	2.500 m FS	4	3		
30	90	LRO3030	900 m FS	5	3	100	16
		LRO4030	4.000 m FS	4	3		
40	70	LRO3040	1.200 m FS	5	3	90	14
		LRO4040	5.000 m FS	4	3		
60	45	LRO3060	1.800 m FS	5	3	80	12
		LRO4060	5.000 m FS	4	3		
80	30	LRO3080	2.400 m FS	5	3	70	10
		LRO4080	10.000 m FS	4	3		

Minimum order quantities may apply



















































FS =



01	Colour	02	Colour	03	Colour	04	Colour
	2000		113		600		1064
	1000		891		97		157
	3000		7766		279		8038
	7863		7292		7924		7823
	3723		118		637		7966
	1209		8964		8835		70114
	2328		7822		8606		575
	1118		123		85		7930
	7903		450		156		160
	261		1288		638		8834
	7834		449		1411		5198
	1130		1167		8186		168
	177		1074		1429		55
	7831		501		8189		7433
	899		104		1417		7377
	277		70088		70240		578
	163		504		869		579
	1170		642		106		8065
	172		105		109		1078
	196		8852		7997		1079
	262		7853		166		7432
	7767		1348		788		478
	185		8292		8021		8904
	173		128		1350		8833

05	Colour	06	Colour	07	Colour	08	Colour
	36		8470		1090		565
	271		1394		1095		269
	42		8842		91		1456
	350		359		1148		971
	1306		760		466		465
	7463		485		839		380
	8235		8022		92		267
	2234		764		8190		379
	1318		425		842		1227
	8478		20		1210		3525
	816		70188		1185		770
	2810		1091		8844		326
	825		1397		667		861
	827		70118		182		779
	821		1314		1043		265
	8063		70268		663		8073
	1254		239		8324		7769
	698		7498		290		1222
	1276		244		114		7862
	311		8973		1102		287
	8845		1097		8843		281
	70029		757		8837		3542
	1452		846		7832		1223
	1242		554		7971		175

09	Colour	10	Colour
	475		411
	1228		321
	8059		412
	397		70115
	1380		316
	1182		340
	186		850
	975		318
	1224		1476
	8577		1358
	8060		414
	264		415
	3548		416
	8929		1361
	428		324
	399		3437
	7770		8861
	976		1282
	1382		1283
	1002		8061
	1003		4000
	7768		1426
	1050		1427
	8893		1428